NATION | Forestry



HITACHI EXCAVATOR UNDERCARRIAGE PRODUCT GUIDE



HITACHI





Born from the strategic collaboration between Wajax and Viking West, and proven in real world conditions, the National undercarriage product line stands as a testament to its worthiness of the prestigious National brand name. This remarkable product line delivers unparalleled value to Hitachi excavator owners and operators.

Distinguished by an unwavering commitment to quality, the National undercarriage product line showcases cutting-edge design and manufacturing technologies. Each component undergoes rigorous testing, ensuring durability that withstands the harshest operating conditions.

Beyond excellence in design, manufacturing and field testing, the National undercarriage product line is supported by a dedicated team ready to provide unparallelled customer assistance and product support.

UNDERCARRIAGE PRODUCTS

National Undercarriage products are manufactured with precision and undergo rigorous testing to ensure their compatibility with Hitachi excavators.



TOP ROLLER



BOTTOM ROLLER



IDLER



SPROCKET



TRACK GROUP ASSEMBLY



CHAIN

UNDERCARRIAGE PRODUCTS

National undercarriage products have undergone extensive testing in real-world conditions to ensure durability and performance.



TRACK PAD



REPAIR LINK



TRACK GUARD



TRACK



RUBBER PAD



HARDWARE

MODEL ZX75US/85USB



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
2	9153288VW	UPPER ROLLER
2	19M9172VW	BOLT
2	J222014VW	WASHER
10	9182805VW	LOWER ROLLER
40	4167785VW	BOLT
2	1033840VW	SPROCKET
48	24M7338VW	WASHER
48	19M8445VW	BOLT
2	AT315269VW	IDLER
8	19M8531VW	BOLT
2	9163908VW	TRACK CHAIN
80	204042VW	TRACK PAD
80	2041367VW	TRACK PAD
320	4262586VW	TRACK PAD BOLT
320	4262587VW	TRACK PAD NUT
2	9163908-	TRACK GROUP
2	450TGVW	ASSEMBLY
2	9163908-	TRACK GROUP
4	600TGVW	ASSEMBLY
1	ZX75/85TRLVW	TRACK REPAIR
•	2A/3/031RLVVV	LINK
80	101751VW	RUBBER PAD
80	101752VW	RUBBER PAD
1	T211430-TVW	MASTER PIN
1	T211430VW	MASTER PIN

MODEL ZX130LC/135USLC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
2	9160680VW	UPPER ROLLER
8	19M7403VW	BOLT
14	9190194VW	LOWER ROLLER
56	19M8529VW	BOLT
2	1028027VW	SPROCKET
36	19M7489VW	WASHER
36	12H294VW	BOLT
2	9273554VW	IDLER
8	19M8035VW	BOLT
2	9178845VW	TRACK CHAIN
88	2037093VW	TRACK PAD
88	2024529VW	TRACK PAD
88	2024425VW	TRACK PAD
352	T212050VW	TRACK PAD BOLT
352	T212051VW	TRACK PAD NUT
_	03700 (570) 041	TRACK GROUP
2	9178845TGVW	ASSEMBLY
1	ZX135TRLVW	TRACK REPAIR
	ZAISSTRLVV	LINK
88	101749VW	RUBBER PAD
88	101754VW	RUBBER PAD
1	T212044-TVW	MASTER PIN
1	T212044VW	MASTER PIN

MODEL ZX160LC/180LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9234984VW	UPPER ROLLER
16	19M8020VW	BOLT
14	9132602VW	LOWER ROLLER
56	4331851VW	BOLT
2	1033091VW	SPROCKET
36	19M8002VW	BOLT
36	A590920VW/12M7070VW	WASHER
2	9176864VW	IDLER
8	19M8035VW	BOLT
2	9248706VW	TRACK CHAIN
92	2053496VW	TRACK PAD
		TRACK PAD
368	T139614VW	BOLT
368	T139615VW/202279VW	TRACK PAD NUT
		TRACK GROUP
2	9248706TGVW	ASSEMBLY
		TRACK REPAIR
1	ZX210/250TRLVW	LINK
92	101749VW	RUBBER PAD
1	FF803543-TVW	MASTER PIN
1	FF803543VW	MASTER PIN
2	8108878VW	TRACK GUARD

MODEL EX200LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9134245VW	UPPER ROLLER
16	19M7488VW	BOLT
16	9066510VW	LOWER ROLLER
64	19M7720VW	BOLT
2	1010203VW	SPROCKET
32	19M8002VW	BOLT
32	A590920VW/12M7070VW	WASHER
2	1018740VW	SPROCKET
32	19M8002VW	BOLT
32	A590920VW/12M7070VW	WASHER
2	9145269VW	IDLER
8	19M8035VW	BOLT
2	9200211VW	TRACK CHAIN
392	4297905VW	TRACK PAD BOLT
392	4247133VW	TRACK PAD NUT
		TRACK GROUP
2	9202850TGVW	ASSEMBLY
1	ZX210/250-18TRLVW	TRACK REPAIR LINK
98	101749VW	RUBBER PAD
1	FF803543-TVW	MASTER PIN
1	FF803543VW	MASTER PIN
6	8108878VW	TRACK GUARD

MODEL ZX210LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9234984VW	UPPER ROLLER
16	19M8020VW	BOLT
16	9132602VW	LOWER ROLLER
64	4331851VW	BOLT
2	1033091VW	SPROCKET
36	19M8002VW	BOLT
36	A590920VW/12M7070VW	WASHER
2	9176864VW	IDLER
8	19M8035VW	BOLT
2	9202850VW	TRACK CHAIN
98	2053495VW	TRACK PAD
98	2053496VW	TRACK PAD
98	2051741VW	TRACK PAD
392	T139614VW	TRACK PAD BOLT
392	T139615VW/202279VW	TRACK PAD NUT
2	9202850TGVW	TRACK GROUP
2	92028501GVW	ASSEMBLY
1	ZX210/250TRLVW	TRACK REPAIR LINK
98	101749VW	RUBBER PAD
1	FF803543-TVW	MASTER PIN
1	FF803543VW	MASTER PIN
6	8097015VW	TRACK GUARD

MODEL ZX245USLC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9234984VW	UPPER ROLLER
16	19M8020VW	BOLT
16	9132602VW	LOWER ROLLER
64	4331851VW	BOLT
2	1033091VW	SPROCKET
36	19M8002VW	BOLT
36	A590920VW/12M7070VW	WASHER
2	9303011VW	IDLER
8	19M7489VW	BOLT
8	12H294VW	WASHER
2	9202850VW	TRACK CHAIN
98	2053495VW	TRACK PAD
98	2053496VW	TRACK PAD
98	2051741VW	TRACK PAD
392	T139614VW	TRACK PAD BOLT
392	T139615VW/202279VW	TRACK PAD NUT
		TRACK GROUP
2	9202850TGVW	ASSEMBLY
1	ZX210/250TRLVW	TRACK REPAIR LINK
98	101749VW	RUBBER PAD
1	FF803543-TVW	MASTER PIN
1	FF803543VW	MASTER PIN

MODEL ZX250LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9234984VW	UPPER ROLLER
16	19M8020VW	BOLT
16	9132602VW	LOWER ROLLER
64	4331851VW	BOLT
2	1032489VW	SPROCKET
40	19M8002VW	BOLT
40	A590920VW/12M7070VW	WASHER
2	9176864VW	IDLER
8	19M8035VW	BOLT
2	9145324VW	TRACK CHAIN
102	2053495VW	TRACK PAD
102	2053496VW	TRACK PAD
102	2051741VW	TRACK PAD
408	T139614VW	TRACK PAD BOLT
408	T139615VW/202279VW	TRACK PAD NUT
		TRACK GROUP
2	9145324TGVW	ASSEMBLY
		TRACK REPAIR
1	ZX210/250TRLVW	LINK
98	101749VW	RUBBER PAD
98	101753VW	RUBBER PAD
1	FF803543-TVW	MASTER PIN
1	FF803543VW	MASTER PIN

MODEL EX270/330LC



TY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9096966VW	UPPER ROLLER
16	19M7488VW	BOLT
16	9114619VW	LOWER ROLLER
64	J932001VW	BOLT
2	1022168VW	SPROCKET
40	19M8224VW	BOLT
40	A590920VW/12M7070VW	WASHER
2	1017928VW	SPROCKET
40	19M8224VW	BOLT
40	A590920VW/12M7070VW	WASHER
2	1010956VW	SPROCKET
48	T214405VW	BOLT
48	A590920VW/12M7070VW	WASHER
2	9115208VW	IDLER
8	19M7488VW	BOLT
2	9167840VW	TRACK CHAIN
96	2042033VW	TRACK PAD
384	T210807VW	TRACK PAD BOLT
384	T210814VW/FFSB114333VW	TRACK PAD NUT
2	9167840TGVW	TRACK GROUP ASSEMBLY
1	ZX290/350TRLVW	TRACK REPAIR LINK
1	T210811-TVW	MASTER PIN
1	T210811VW	MASTER PIN
6	8049578VW	TRACK GUARD

MODEL ZX290C/300LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9245117VW	UPPER ROLLER
16	4647124VW	BOLT
16	9253782VW	LOWER ROLLER
64	4648103VW	BOLT
2	1033227VW	SPROCKET
48	19M8224VW	BOLT
48	A590920VW/12M7070VW	WASHER
2	9154690VW	IDLER
8	19M7488VW	BOLT
2	9167840VW	TRACK CHAIN
96	2042033VW	TRACK PAD
384	T210807VW	TRACK PAD BOLT
384	T210814VW/FFSB114333VW	TRACK PAD NUT
2	9167840TGVW	TRACK GROUP
	91676401GVW	ASSEMBLY
2	9167840TGVW-2BAR	TRACK GROUP
	91070401GVW-2BAR	ASSEMBLY
1	ZX290/350TRLVW	TRACK REPAIR LINK
1	T210811-TVW	MASTER PIN
1	T210811VW	MASTER PIN
6	FYA40015554VW	TRACK GUARD

MODEL ZX345USLC



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4	9245117VW	UPPER ROLLER
16	4647124VW	BOLT
16	9253782VW	LOWER ROLLER
64	4648103VW	BOLT
2	1033163VW	SPROCKET
48	19M9179VW	BOLT
48	A590922VW/12H245VW	WASHER
2	9154690VW	IDLER
8	19M7488VW	BOLT
2	9167840VW	TRACK CHAIN
96	2042033VW	TRACK PAD
384	T210807VW	TRACK PAD BOLT
384	T210814VW/FFSB114333VW	TRACK PAD NUT
2	9167840TGVW	TRACK GROUP ASSEMBLY
2	9167840TGVW-2BAR	TRACK GROUP ASSEMBLY
1	ZX290/350TRLVW	TRACK REPAIR LINK
1	T210811-TVW	MASTER PIN
1	T210811VW	MASTER PIN
6	FYA40015554VW	TRACK GUARD

MODEL ZX350LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9245117VW	UPPER ROLLER
16	4647124VW	BOLT
16	9253782VW	LOWER ROLLER
16	FF513336VW	LOWER ROLLER
64	4648103VW	BOLT
2	1033227VW	SPROCKET
48	19M8224VW	BOLT
48	A590920VW/12M7070VW	WASHER
2	9154690VW	IDLER
8	19M7488VW	BOLT
2	9167840VW	TRACK CHAIN
2	AT349830VW	TRACK CHAIN
96	2042033VW	TRACK PAD
384	T210807VW	TRACK PAD BOLT
384	T210814VW/FFSB114333VW	TRACK PAD NUT
2	9167840TGVW	TRACK GROUP
2	91678401GVW	ASSEMBLY
2		TRACK GROUP
2	AT349830TGVW	ASSEMBLY
		TRACK GROUP
2	9167840TGVW-2BAR	ASSEMBLY
2	ATT (0070TC) (04/ 3DAD	TRACK GROUP
2	AT349830TGVW-2BAR	ASSEMBLY
AS REQ	ZX290/350TRLVW	TRACK REPAIR LINE
1	T210811-TVW	MASTER PIN
1	T210811VW	MASTER PIN
6	FYA40015554VW	TRACK GUARD

MODEL ZX380LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
4	9245117VW	UPPER ROLLER
16	4647124VW	BOLT
16	9253782VW	LOWER ROLLER
16	FF513336VW	LOWER ROLLER
64	4648103VW	BOLT
2	1033163VW	SPROCKET
44	19M9179VW	BOLT
44	A590922VW/12H245VW	WASHER
2	9154690VW	IDLER
8	19M7488VW	BOLT
2	9167840VW	TRACK CHAIN
2	AT349830VW	TRACK CHAIN
96	2042033VW	TRACK PAD
384	T210807VW	TRACK PAD BOLT
384	T210814VW/FFSB114333VW	TRACK PAD NUT
2	9167840TGVW	TRACK GROUP
2	91678401GVW	ASSEMBLY
_		TRACK GROUP
2	AT349830TGVW	ASSEMBLY
		TRACK GROUP
2	AT349830TGVW-2BAR	ASSEMBLY
		TRACK GROUP
2	9167840TGVW-2BAR	ASSEMBLY
		TRACK REPAIR
AS REQ	ZX290/350TRLVW	LINK
1	T210811-TVW	MASTER PIN
1	T210811VW	MASTER PIN
6	FYA40015554VW	TRACK GUARD

MODEL ZX470LC/490LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
6	4349516VW	UPPER ROLLER
24	19M8969VW	BOLT
24	4114406VW	WASHER
18	4386648VW	LOWER ROLLER
72	J932202VW	BOLT
2	1010956VW	SPROCKET
48	T214405VW	BOLT
48	A590922VW/12H245VW	WASHER
2	9244297VW	IDLER
8	19M8224VW	BOLT
2	9129617VW	TRACK CHAIN
106	4409428VW	TRACK PAD
106	FFSB108848VW	TRACK PAD
106	95746VW	TRACK PAD
106	95745VW	TRACK PAD
424	4328034VW/95748VW	TRACK PAD BOLT
424	4328035VW/95747VW	TRACK PAD NUT
		TRACK GROUP
2	9129617TGVW	ASSEMBLY
		TRACK GROUP
2	9129617TGVW-2BAR	ASSEMBLY
AS REQ	ZX470/FH400TRLVW	TRACK REPAIR LINK
1	4637800-TVW	MASTER PIN
1	4637800VW	MASTER PIN
4	8100798VW	TRACK GUARD

MODEL ZX670C/690LC



		DESCRIPTION
6	9078675VW	UPPER ROLLER
24	19M7892VW	BOLT
24	N231749VW	WASHER
18	4348374VW	LOWER ROLLER
72	19M7937VW	BOLT
72	4639643VW	WASHER
2	4430291VW	SPROCKET
48	J932785VW	BOLT
48	A590927VW	WASHER
2	4658412VW	IDLER
8	19M7694VW	BOLT
8	24M7243VW	WASHER
2	9254119VW	TRACK CHAIN
94	4252719VW	TRACK PAD
376	4218740VW	TRACK PAD BOLT
376	4218741VW	TRACK PAD NUT
2	9152643TGVW	TRACK GROUP ASSEMBLY
AS REQ	ZX670/870TRLVW	TRACK REPAIR LINK
1	4640127-TVW	MASTER PIN
1	4640127VW	MASTER PIN

MODEL ZX870LC/890LC



QTY/QUANTITÉ	PART/PARTIE	DESCRIPTION
6	4638433VW	UPPER ROLLER
24	19M8420VW	BOLT
24	T56006VW	WASHER
18	4348374VW	LOWER ROLLER
72	19M7937VW	BOLT
72	4639643VW	WASHER
2	4430291VW	SPROCKET
48	J932785VW	BOLT
48	A590927VW	WASHER
2	4658418VW	IDLER
8	19M7694VW	BOLT
8	24M7243VW	WASHER
2	9152643VW	TRACK CHAIN
102	4252719VW	TRACK PAD
408	4218740VW	TRACK PAD BOLT
408	4218741VW	TRACK PAD NUT
		TRACK GROUP
2	9152643TGVW	ASSEMBLY
AS REQ	ZX670/870TRLVW	TRACK REPAIR LINK
1	4640127-TVW	MASTER PIN
1	4640127VW	MASTER PIN

COMPACT EXCAVATOR RUBBER TRACKS





MODEL	PART/PARTIE
ZX17U-5	230X48X70VW
ZX26U-5	300X52.5X80NVW
ZX30	300X52.5X82NVW
ZX35U-5	300X52.5X86NVW
ZX50U-3	400X72.5X72NVW
ZX50U-5	400X72.5X74NVW
ZX60USB-5	400X72.5X74WVW